ASPHALT SURFACE TREATMENT:

(02-13-15) 660 SP06 R054

Revise the *2012 Standard Specifications* as follows:

Page 6-48, Section 660 ASHPALT SURFACE TREATMENT, replace section with the following:

SECTION 660
ASPHALT SURFACE TREATMENT

660-1 DESCRIPTION

Perform the work covered by this section including, but not limited to, furnishing, hauling, spreading and rolling the emulsion and aggregate consisting of one or more applications of liquid asphalt material and one or more applications of aggregate cover coat material on a prepared surface; and maintaining and repairing the asphalt surface treatment (AST).

Schedule a pre-application meeting prior to installing the asphalt surface treatment including representatives from the Subcontractor, Project Engineer, Area Roadway Construction Engineer, and may include the State Pavement Construction Engineer and a representative from the Materials and Tests Unit.

660-2 MATERIALS

Refer to Division 10 of the *2012 Standard Specifications*.

Item	Section
Aggregates for Asphalt Surface Treatment	1012-2
Emulsified Asphalt, Grade CRS-2L	1020-3
Emulsified Asphalt, Grade CRS-2P	1020-3
Emulsified Asphalt, Grade CRS-1H	1020-3
Emulsified Asphalt, Grade CSS-1H	1020-3
Emulsified Asphalt, Grade CQS-1H	1020-3
Fine Aggregate	1014
Mineral Filler	1012-1(D)
Water	1024-4

Before any asphalt surface treatment is placed, obtain from the asphalt supplier and furnish to the Engineer a Certification of Compatibility of the emulsion with the aggregate proposed for use.

660-3 WEATHER AND SEASONAL LIMITATIONS

Do not place any asphalt surface treatment between October 15 and April 1, except for asphalt surface treatment that is to be overlaid immediately with asphalt plant mix.

Apply AST only when the surface to be treated is dry and when the air or surface temperatures, measured at the location of the AST operation away from artificial heat, is 50°F and rising.

When placing asphalt surface treatment that is to be immediately overlaid with asphalt plant mix, the seasonal and temperature limitations of Article 610-4 of the *2012 Standard Specifications* shall apply.

Do not apply asphalt material when the weather is foggy or rainy.

660-4 SURFACE PREPARATION

Clean the surface to be treated of all dust, dirt, clay, grass, sod and any other deleterious matter before application of the asphalt surface treatment.

660-5 ACCEPTANCE OF ASPHALT MATERIALS

The acceptance of asphalt materials will be in accordance with Article 1020-1 of the *2012 Standard Specifications*.

660-6 APPLICATION EQUIPMENT

Use asphalt application equipment that meets Article 600-5 of the *2012 Standard Specifications*.

Apply aggregate by the use of a self-propelled, pneumatic-tire aggregate spreader capable of maintaining a specified rate with a uniform application for the width of asphalt material being covered. Tailgate spreaders will not be permitted. Areas that are inaccessible to the aggregate spreader shall be covered by hand spreading or other acceptable methods.

660-7 APPLICATION OF EMULSION

The grades of emulsion shall be CRS-2L or CRS-2P.

The target rates of application and the temperature that the emulsion is to be applied shall be as shown in Table 660-1 or as directed by the Engineer

Base the required rates of application on the volume of material at the application temperature.

TABLE 660-1 MATERIAL APPLICATION RATES AND TEMPERATURES				
Type of Coat	**Layer**	**Aggregate Type**	**Aggregate Target Rate[A] (Lbs/Sy)**	**Emulsion Target Rate[B,C,D] (Gal/Sy)**
Single Seal	Top	78M	18	0.35
		5/16" LW	10	0.32
		#9	10	0.32
		CA-9 LW	10	0.35
Double Seal	Top	78M	12	0.25
		5/16" LW	9	0.25
		#9	9	0.25
		CA-9 LW	9	0.25
		#14	7	0.20
	Bottom	78M	18	0.30
		5/16" LW	10	0.30
Triple Seal	Top	78M	12	0.22
		5/16" LW	9	0.25
		#9	9	0.25
		CA-9 LW	9	0.25
		#14	7	0.20
	Middle	78M	15	0.24
		5/16" LW	9	0.25
	Bottom	78M	18	0.30
		#67	30	0.32
		5/16" LW	10	0.30
Mat and Single Seal	Top	78M	14	0.22
		5/16" LW	9	0.25
	Mat	#67	38	0.32
		#57	40	0.35
Mat and Double Seal	Top	78M	12	0.25
		5/16" LW	9	0.25
	Middle	78M	16	0.25
	Mat	#67	38	0.40
Mat Coat		78M	18	0.35
		#67	38	0.40

A. Aggregate Target Rates have +/- 1.0 lbs/sy tolerance limit.
B. Grade of Asphalt (emulsion) shall be CRS-2L or CRS-2P.
C. Emulsion Target Rates have +/- 0.03 gal/sy tolerance limit.
D. Application temperatures shall be 160-170ºF.

660-8 APPLICATION OF AGGREGATES

The type and size of the aggregate shall be as shown in Table 660-1 for the mat coat or the type of seal coat to be constructed. The rate of application for mat and seal aggregates shall be within

the limits shown in Table 660-1. When directed, weigh a sufficient number of truckloads of aggregate before spreading to verify that the rate of application is within the required limits and use ASTM D5624 to determine rate of application.

660-9 CONSTRUCTION METHODS

For any type of AST work, demonstrate that all equipment has been calibrated in the presence of the Engineer with a minimum 100-foot test section. If the test section is not feasible, submit a calibration plan to the Engineer with detailed information on equipment and a designated area for calibration.

(A) Asphalt Seal Coat

Use the type of seal coat as required by the contract. Seal coat aggregates shall be drained of free moisture and dust free before use. Place the seal coat in full-lane widths.

Adjust the aggregate rates to provide a sufficient quantity of cover material to be spread over the surface of the seal coat preventing traffic damage, where it is necessary to permit traffic on sections of a completed seal coat.

Perform rolling of each layer immediately after the aggregate has been uniformly spread. Rolling will consist of at least 3 complete coverages with one pneumatic-tire roller followed by at least one complete coverage with a 5 to 8 ton steel-wheel roller. All roller coverages shall be completed within 5 minutes of the asphalt emulsion being placed. Do not allow crushing of the aggregate or picking up of the material by the rollers.

The use of a combination steel-wheel and pneumatic-tire roller will be permitted instead of the 5 to 8 ton steel-wheel roller.

After the aggregate is thoroughly seated, broom all excess aggregate off of the surface of the seal coat after 3 days but no more than 7 calendar days. Traffic may be permitted on the seal coat immediately after the rolling is complete.

Blotting sand may be required as directed by the Engineer and shall be applied in accordance with Section 818 of the *2012 Standard Specifications*.

The construction of the various types of seal coats will be in accordance with the following additional requirements:

(1) Single Seal

Apply emulsion to the existing surface followed immediately by an application of aggregate using Table 660-1 and requirements in the contract. Uniformly spread the full required amount of aggregate in one application and correct all non-uniform areas before rolling.

Immediately after the aggregate has been uniformly spread, perform rolling as previously described.

(2) Double Seal

Apply emulsion to the existing surface followed immediately by an application of aggregate using Table 660-1 and requirements in the contract ensuring each is uniformly placed over the existing surface and rolled as previously described.

Immediately after the first application of seal aggregate has been made uniform and rolled, apply the second application of the required amount of emulsion and seal coat aggregate and roll as previously described.

(3) Triple Seal

Follow the procedure outlined in Subarticle 660-9(A)(2) and apply emulsion and aggregate as a third layer and roll as previously described.

(4) Sand Seal

Place the fully required amount of asphalt material in one application and immediately cover with the seal coat aggregate. Uniformly spread the fully required amount of aggregate in one application and correct all non-uniform areas before rolling.

Immediately after the aggregate has been uniformly spread, perform rolling.

Broom excess aggregate material from the surface of the seal coat.

When the sand seal is to be constructed for temporary sealing purposes only and will not be used by traffic, use other grades of asphalt material meeting the requirements of Articles 1020-5 and 1020-6 of the *2012 Standard Specifications*.

(B) Asphalt Mat and Seal

Construct the seal coat in accordance with Subarticle 660-9(A) using the size aggregate required by the contract.

Construct the mat coat in accordance with Subarticle 660-9(C) using the type seal required by the contract.

(C) Asphalt Mat Coat for Soil Subgrade

The surface on which the mat coat is to be applied shall be approved by the Engineer before the mat coat emulsion is applied.

Place a string line guide for application equipment. Place the mat coat in full-lane widths.

Existing surface shall be damp prior to placement of the mat coat.

Immediately follow the application of emulsion with the spreading of the aggregate. No more than 5 minutes can elapse from the time the emulsion is applied and the rolling is completed when using CRS-2L or CRS-2P.

Mat coat aggregate shall be drained of free moisture and dust free before use. Spread the aggregate uniformly at the required rate and correct all non-uniform areas before rolling.

Roll immediately after the aggregate is uniformly spread. Rolling consists of at least 3 complete coverages with two 5 to 10 ton steel-wheel rollers. Continue rolling until the aggregate is thoroughly keyed into the emulsion. Do not allow crushing of the aggregate or picking up of the material by the rollers. A combination steel-wheel and pneumatic-tire roller will not be permitted. Use 2 individual steel-wheel rollers. The 3 coverages shall be completed within 5 minutes of the spraying of the emulsion.

At the discretion of the Engineer, at the beginning of each emulsion application, spread a paper over the end of the previously completed mat coat and begin the asphalt application on the paper. After application, remove and dispose of the paper.

After the aggregate is thoroughly seated, traffic may be permitted on the mat coat after the rolling is complete. No brooming shall be performed on the mat coat.

Correct defects or damage to the mat coat before the application of seal coat or plant mix overlay. The seal coat or plant mix may be applied the same day the mat coat is placed provided the mat coat has been satisfactorily applied and rolled.

(D) Asphalt Mat Coat for Pavement Surfaces

For mat coats with an asphalt overlay, construct the mat coat in accordance with Subarticle 660-9(C). The emulsion for the mat coat may be the same as the tack coat of the asphalt overlay with the application rate as specified in Table 605-1 *Application Rates for Tack Coat*.

For mat coats constructed on existing pavement surfaces, construct the mat coat in accordance with Subarticle 660-9(C) using the sized aggregate required by the contract and the application rates specified in Table 660-1.

(E) Fog Seal

Apply an emulsified asphalt and water mixture as an aggregate loss preventative or surface seal.

Use a base material from a CRS-1H, CSS-1H or CQS-1H emulsion in accordance with the requirements of Article 1020-3 of the *2012 Standard Specifications*. Emulsion will be diluted with water at a 1:1 ratio unless otherwise directed by the Engineer.

For emulsions containing modifiers other than those allowed in Article 1020-3, submit to the Engineer for approval. These emulsions with modifiers shall meet the requirements of Article 1020-3 and manufacturer specifications.

Provide a distributor for heating and uniformly applying the emulsion in accordance with the requirements of Article 600-5 of the *2012 Standard Specifications*. Provide a hand spray hose and nozzle to cover areas inaccessible to the spray bars.

The pavement surface must be clean and dry before applying the fog seal. Apply the mixture when the air temperature is 60°F and above. Do not apply asphalt material when the weather is foggy or rainy. The application temperature will be between 160°F and 170°F or per manufacturer's recommendations. Care is to be taken not to overlap the existing thermoplastic edgeline while spraying. The typical target application rate for diluted emulsions shall be 0.12 gal/sy +/- 0.03 gal/sy. The Engineer may request a test strip prior to construction to determine the application rate.

660-10 TEMPORARY TRAFFIC CONTROL (TTC)

All AST operations shall be conducted in daylight hours.

Provide temporary traffic control for the asphalt surface treatment operations in accordance with the contract and in accordance with the provision RWZ-1 TEMPORARY TRAFFIC CONTROL (TTC) found elsewhere in the proposal except the following sections do not apply:

TRAFFIC OPERATIONS, Drop-Off Requirements and Time Limitations.

TRAFFIC OPERATIONS, Project Requirements.

Install advance/general warning work zone signs according to the Detail Drawing titled Signing for Asphalt Surface Treatment provided in these plans.

660-11 WARRANTY

The Asphalt Surface Treatment (AST) shall be warranted by the project payment and performance bonds for a period of 12 months.

(A) Warranty Period

The Department will conduct an inspection of the work and provide written acceptance in accordance with Article 105-17 of the *2012 Standard Specifications*. Written acceptance of the work will constitute the start date for the 12 month AST warranty period.

(B) Situations Affecting the Warranty

During the warranty period, the Contractor will not be held responsible for distresses that are caused by factors not related to materials and workmanship. These include, but are not limited to, chemical and fuel spills, vehicle fires, base failures, and snow plows. Other factors considered to be beyond the control of the Contractor, which may contribute to pavement distress, will be considered by the Engineer on a case by case basis upon receipt of a written request from the Contractor. Maintaining traffic on the pavement surface prior to the Engineer's acceptance will not be a condition for voiding the warranty.

(C) Emergency Repairs

If, in the opinion of the Department, a pavement condition covered by the warranty requires immediate attention for the safety of the traveling public, the Contractor will be notified immediately. If the Contractor cannot perform the work in a timely manner, the Department may directly perform or have the corrective work performed by another entity at the Contractor's expense. Any emergency work performed will not alter the requirements, responsibilities, or obligations of the warranty.

(D) Warranty Performance Criteria

Surface Defects	**Severity**	**Extent (Per Lot)**
Surface Patterns	Alternate lean and heavy lines streaking over the entire pavement surface.	Greater than 20% of a lot affected; distress spotted evenly over the lot or over localized areas within the lot.
Bleeding/ Flushing	Distinctive appearance (with excess asphalt binder already free).	Greater than 20% of the wheel tracks within a lot affected.
Loss of Cover Aggregate	Large patches of cover aggregate lost from the pavement surface.	Greater than 20% of a lot affected; distress spotted evenly over the lot or over localized areas within the lot.

Lot - A 1,000-foot section of pavement or portion thereof, a lane width wide, on which AST is constructed on a single map.

The beginning point of the first lot will be the beginning point of each day's operation or the beginning of a map, whichever is applicable.

The Department will review the AST and advise the Contractor of any required corrective work in writing prior to expiration of the warranty period.

The Department will approve all materials and methods used in warranty work.

The Department will determine if warranty work performed by the Contractor meets the contract and provide written acceptance of the warranty work when complete.

The Chief Engineer will review any disputes for corrective work covered under the warranty.

660-10 MAINTENANCE AND PROTECTION

Maintain and protect the asphalt surface treatment until it is accepted by the Department. Make all necessary repairs in such a manner as to preserve the uniformity of the surface.

660-11 MEASUREMENT AND PAYMENT

Asphalt Surface Treatment: Single Seal, Double Seal, Triple Seal, Mat and Single Seal, Mat and Double Seal, Fog Seal, Sand Seal, and Mat Coat, No.____ Stone. All AST will be measured and paid at the contract unit price per square yard. Payment at the above prices will be made for replacing any satisfactorily completed asphalt surface treatment when such replacement has been made necessary by defects in subgrade or base constructed by others.

Emulsion for Asphalt Surface Treatment will be measured and paid at the contract unit price per gallon, which price will be full compensation for all materials including modifiers and additives, tack coat, labor, tools, equipment, and all other incidentals necessary to complete the work.

Price adjustments herein shall apply concurrently; however, price adjustment will not apply in the event the material is rejected.

Furnishing and applying prime will be paid as provided in Article 600-9 of the *2012 Standard Specifications* for *Prime Coat*.

If included in the contract, furnishing and applying blotting sand will be paid as provided in Article 818-4 of the *2012 Standard Specifications* for *Blotting Sand*.

Adjustment for *Emulsion for AST* will be paid per the following formula:

$$A = B + ((D - C)/235)*0.65$$

Where:

A = Adjusted Contract Unit Price of *Emulsion for AST* per gallon
B = Contract Unit Price of *Emulsion for AST* per gallon
C = Base Price Index of PG 64-22 per ton
D = Monthly Average Terminal F.O.B. Selling Price for PG 64-22 per ton

See Price Adjustment - Asphalt Binder Special Provision found elsewhere in this proposal for the base price index of PG 64-22 per ton.

Payment will be made under:

Pay Item	**Pay Unit**
Asphalt Surface Treatment, Single Seal	Square Yard
Asphalt Surface Treatment, Double Seal	Square Yard
Asphalt Surface Treatment, Triple Seal	Square Yard
Asphalt Surface Treatment, Mat and Single Seal	Square Yard
Asphalt Surface Treatment, Mat and Double Seal	Square Yard
Asphalt Surface Treatment, Fog Seal	Square Yard
Asphalt Surface Treatment, Sand Seal	Square Yard
Asphalt Surface Treatment, Mat Coat, No. __ Stone	Square Yard
Emulsion for Asphalt Surface Treatment	Gallon